



Dart Aerospace Ltd.
1270 Aberdeen St
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RBIR7028-11
Job Sheet 201816



Part No: RBIR7028-11

Job Qty: 6 pcs

Part Name: Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/19

Job Tracking No:

Due Date: 11/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBIR7### Rev 0 IPP Rev. A 19.10.08 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Container No: S224622



Part: RBIR7028-11

Job No: 201816

Serial No/Batch: S224622

Revision: 0

Inspector:

Exp Date:

Instructions:

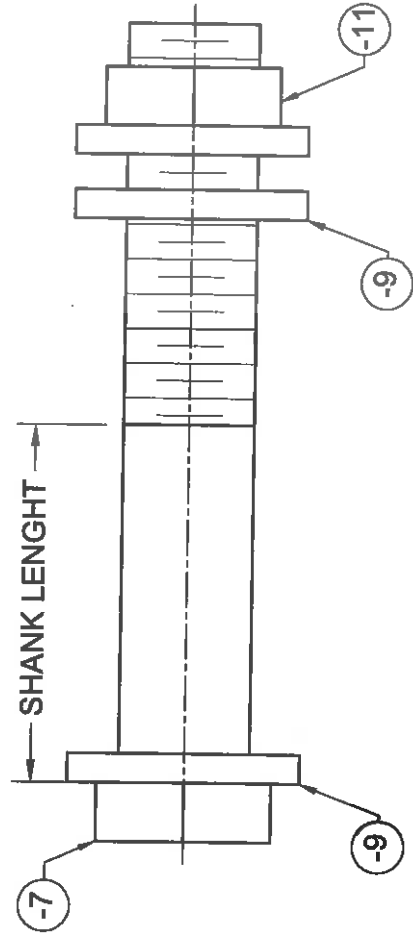
Date: 10/21/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	11/8/19		0.00	0.30	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	6 pcs	11/8/19		0.00	0.00	QC 5 - 10		DAS 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
QC 5 - 61									
QC 5 - 81									
120	Packaging 3-1 - Stock - B4B	6 pcs	11/8/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 26 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	6 pcs	11/8/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89
							QC 21 - FG - 70		
							QC 21 - SA - 53		
Part Op 100 - Pick bag and tag. Identify as RBIR7028-11. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name		Quantity	Operation	Container				
90477A030	Rotating Flange Nut	65	6 Ea (1 ea)	100-Small Fab - 1	5223685				
Job Allocations									
Operation	Component Part		Required	Inventory	Allocated				
100-Small Fab - 1	90477A030		6	12	0				

Part Specifications
Specifications could not be found.

Plex 10/11/19 11:35 AM Dart.lajeunesse.marie

REVISIONS			
REV	DESCRIPTION	DATE	INITIALS
-	-	-	-



RED BARN MACHINE									
PORTABLE BEARING INSTALL & REMOVAL TOOLS									
DRAWING NO. CHARTED TOOL NO. - 7, 9, & 11 -									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
TOLERANCES ON:									
.XXX ± .005 FRACTIONS ± 1/32									
.XX ± .01 ANGLES ± .5°									
X ± .1									
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R									
2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
SCALE		NTS		DATE		10-22-10		SHEET 5 of 5	
-7 HEX HEAD CAP SCREW (QTY. 1)									
-11 NUT (QTY. 1)									
TYPE									
5/16-18 UNC SW. FLG. NUT MCMASTER-CAR #90477A030									
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES									
TOLERANCES ON:									
.XXX ± .005 FRACTIONS ± 1/32									
.XX ± .01 ANGLES ± .5°									
X ± .1									
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R									
2. DIMENSIONAL LIMITS APPLY AFTER PLATING									
SCALE		NTS		DATE		10-22-10		SHEET 5 of 5	

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		Route update only																													
Date :		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐																													
Sequence #:		QTY Affected :		MRB (QS1042)																															
Description Work Order Deviation		Disposition				Completed By																													
						Lead hand / Supervisor																													
						QC / QA Coordinator																													
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>						Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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